



Actuators

SQM9...

Electromotoric actuators

- **Torques** up to 60 Nm
- **Running times ¹⁾** 30...120 s

¹⁾ Predefined by the basic unit (LMV5...)

The SQM9... and this Data Sheet are intended for use by OEMs which integrate the actuators in their products!

Use

The actuators are used to drive gas and air dampers, oil control valves, and other ancillary equipment.

In connection with the burner control or electronic fuel-air ratio control, the actuator is controlled depending on the burner's current output.



To avoid injury to persons, damage to property or the environment, the following warning notes must be observed!

Not permitted: Interventions or modifications.

To commission the actuator, the housing cover may be opened!

- Read the documentation on the actuators carefully and fully. If not observed, dangerous situations can occur
- All activities (mounting, settings and maintenance) must be performed by qualified and authorized personnel
- To ensure protection against electric shock, the connection terminals must have adequate touch protection. Make certain that noninsulated connections or wires cannot be touched
- Whenever work has been carried out (mounting, installation, service work, etc.), check to ensure that wiring is in an orderly state
- Fall or shock can adversely affect the safety functions. Such actuators must not be put into operation, even if they do not exhibit any damage
- Static charges must be avoided since they can damage the actuator's electronic components when touched.

Recommendation: Use ESD equipment

- During operation, the actuator's surface can reach high temperatures.

Recommendation: After operation, allow the actuator to cool down. If not observed, there is a risk of burning

Mounting notes

- Ensure that the relevant national safety regulations and notes on standards are complied with
- In geographical areas where DIN regulations apply, the mounting and installation requirements of VDE must be satisfied, especially DIN/VDE 0100, 0550 and DIN/VDE 0722
- The actuator must be disconnected from power before its cover is removed. This allows the actuator to cool down. During operation, the actuator's internal components get hot, especially the motor, which may reach 100 °C. If not observed, there is a risk of burning

Positive connection



Caution!

The drive shaft connection must be form-fitted using a key type A as per DIN 6885.

To avoid inadmissible loads and torques due to mechanical overload, appropriate measures must be taken at the mechanical coupling.

Example: Use metal bellows coupling without mechanical play.

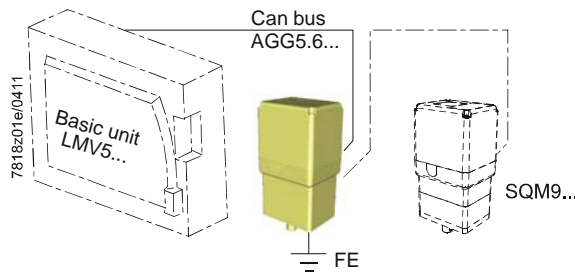
Cable and cable shielding

Use of the specified cable is mandatory (see LMV5... Basic Documentation P7550). The cable's shield must be connected to the printed circuit board using the tab provided.



Caution!

Ensure that the actuator's housing is connected to functional earth (FE) of the system. If necessary, remove isolating layers of paint from the fixing points on the burner's casing or run separate earth wires. For detailed information, see *Installation Instructions for the LMV5... system (J7550.1)*.



Working range of actuator

The working range is given on the type field and must be observed when mounting the actuator. To ensure the actuator is accurately located on the burner, a positioning pin of 6 mm diameter must be fitted on the mounting surface.

IP66 / NEMA 4

To ensure **degree of protection IP66/NEMA 4**, suitable M20 glands must be fitted in the actuator's M20 openings. The M20 glands used must provide cable strain relief.

Drive shaft

The actuator comes with the key fitted. During transport, the key is held in the groove by means of an O-ring. Remove the O-ring before mounting the actuator.

Installation notes

- Ensure that the electrical wiring is in compliance with national and local safety regulation
- Make certain that strain relief of the connected cables conforms to the relevant standards (e.g. as per DIN EN 60730 and DIN EN 60335)
- Ensure that spliced wires cannot get into contact with neighboring terminals. Use adequate ferrules
- Unused terminals of the actuator must be covered by dummy plugs
- The mechanical coupling between actuator and controlling element must be form-fitted
- The holding torque is reduced when the actuator is disconnected from power

Housing cover



Caution!

The housing cover may only be removed for short periods of time for wiring or when making the addressing. It must be made certain that dust or dirt does not get inside the actuator while such work is carried out. If the housing cover is removed and fitted again, power must be turned off to avoid short-circuits caused by conducting housing components.

ESD



Caution!

The actuator contains a printed circuit board with ESD-sensitive components. The top side of the board carries a cover which affords protection against direct contact. This protective cover must not be removed! The underside of the board must not be touched.

Addressing

Addressing (assignment of functions) defines whether the actuator shall operate as a ...

- fuel actuator,
- air damper actuator, or
- auxiliary actuator,

and is made with the AZL5... display and operating unit and the addressing button under the actuator's housing cover (see LMV5... Basic Documentation P7550). The correct assignment of actuator functions can be checked with the help of flashing LEDs.

Cable length

For the maximum permissible cable length, see LMV5... Basic Documentation P7550.

Topology

Cabling must be strictly serial (**no branching permitted!**).

Standards and certificates



ISO 9001: 2010
Cert. 00739



ISO 14001: 2010
Cert. 38233



Service notes

Replacement

When replacing an actuator, the following points must be checked and corrected, if necessary:

- Addressing (assignment of functions)
- Bus termination
- Adjustment of curvepoints of electronic fuel-air ratio control (e.g. with the LMV5...)



Caution!

Before performing maintenance work, the actuator must be disconnected from power.

Disposal notes

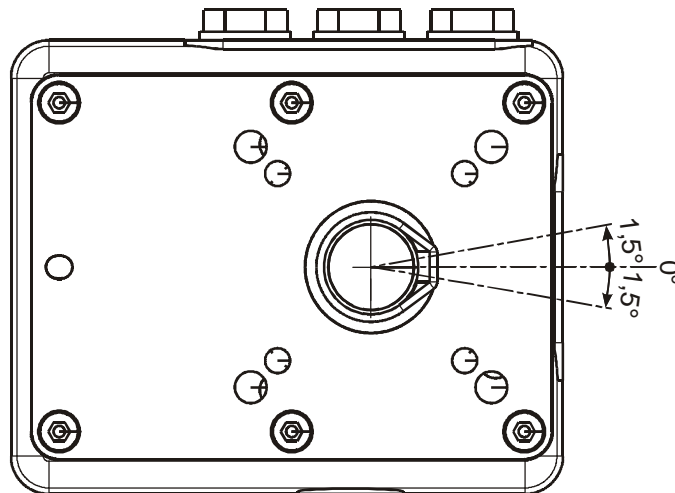


The actuator contains electrical and electronic components and must not be disposed of together with domestic waste.
Local and currently valid legislation must be observed.

Mechanical design

Housing	<ul style="list-style-type: none">• Housing sections are made of die-cast aluminium and die-cast zinc• The housing is powder-coated (RAL 7032)
Drive motor	Stepper motor
Adjustment of switching points / position indication	In connection with the basic unit (e.g. LMV5...): Via the AZL5...display and operating unit (see LMV5... Basic Documentation P7550).
Electrical connections	<ul style="list-style-type: none">• RAST3.5 connectors with screw clamps (supplied with the AGG5.720/AGG5.721)• Wiring via basic unit• Easy insertion of cables through large openings in the housing
Gear train	Spur gears made of steel with only little backlash and permanent lubrication.
Drive shaft	<ul style="list-style-type: none">• Alloyed steel, hardened, ready fitted to the front of the gear train• The torque is transferred to the controlling element via a form-fitted key type A conforming to DIN 6885• The actuator comes with the key fitted• During transport, the key is held in the groove by means of an O-ring• The O-ring must be removed prior to mounting

The actuator is supplied with the drive shaft in the following position:

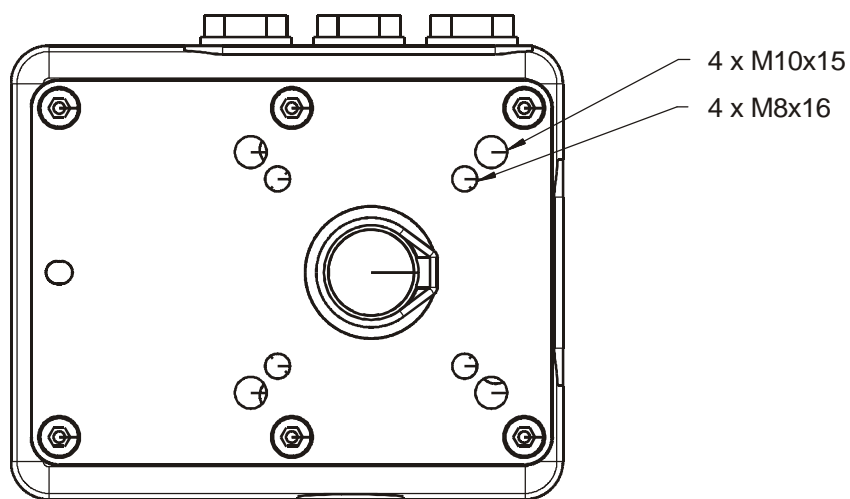


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Mechanical design (cont'd)

Mounting and fixing

- The actuator is to be mounted from the side of the controlling element, using the 4 threaded holes M10 or M8 (see illustration)
- For tightening torques, see *Technical data*



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Type summary (other types on request)

Product no.	Running time for 90° (min.)	Rated torque (max.)	Holding torque 1) (max.)	Radial force perpendicular to the drive shaft (max.)	Axial force in the direction of the drive shaft (max.)
SQM91.391A9	s 30	Nm 60	Nm 60	N 1300	N 1000

1) Power applied

Ordering

When ordering, please give product no. of actuator according to *Type summary* and product nos. of accessories according to *Accessories*.

In addition to the actuator, the following items are to be ordered **separately** and are also supplied separately:

- Shielded cable
- RAST3.5 connectors with screw clamps (supplied with the AGG5.720/AGG5.721)

Accessories

Accessories must be ordered as separate items.



CAN bus connecting cable

AGG5.641

- Between LMV5... and actuator or between actuators
- Shielded 5-core cable
- Cable length 100 m, 8 mm dia.
- Power supply 2 x 1.3 mm², 1 x 0.56 mm²
- Data line 2 x 0.22 mm²
- Double shielding
- See LMV5... Basic Documentation (P7550)



CAN bus connecting cable

AGG5.631

- Shielded 5-core cable, 100 m
- See LMV5... Basic Documentation (P7550)

Specified connecting cables are mandatory!

Example X5-03



Connectors

AGG5.720

- Standard connectors for gas/oil applications with up to 3 actuators

Connectors

AGG5.721

- Extended connectors
(in addition to AGG5.720, all plug-in variants are covered)

Technical data

General unit data	Operating voltage	AC 2 x 12 V via separate transformer, see LMV5... Basic Documentation P7550!
	Drive motor	2-phase stepper motor
	Power consumption	Approx. 40 VA at rated mains voltage
	On time	50% at a maximum operating time of 90 s without interruption
	Angular adjustment	Max. 0...90°
	Mounting position	Optional
	Degree of protection	IP66 as per EN 60529, provided adequate cable entries are used North America: NEMA4
	Safety class	The actuator is designed for operation in environments of safety class 2 (as per DIN EN 60730-1)
	External overload fuse	Max. 4 AT (slow) to DIN EN 60127/2-5
	Cable entry	Cable glands 3 x M20, adapter for ½" NPT protection well thread (packaged with the actuator)
	Electrical connections	RAST3.5 connectors with screw clamps (for details, see LMV5... basic unit)
	Ferrules	Must match the dia. of the stranded wire
	Direction of action	Selectable on the basic unit
	Direction of rotation (when facing the drive shaft)	
	- Standard	Counterclockwise
	- Reverse	Clockwise
	Rated torque and holding torque	See <i>Type summary</i>
	Running time	See <i>Type summary</i> (selectable on the basic unit)
	Life expectancy	Cycles (CLOSE ⇒ OPEN ⇒ CLOSE) at rated torque: typically 250,000
	Reproducibility of actuator positions across the usable angular range of 0...90°	±0.8° (typically, when used with the basic unit LMV5...)
	Drive shaft	Supplied as standard (not replaceable)
	Weight	Approx. 7.2 kg
	Tightening torques	
	- Cover screws	1 Nm
	- Fixing screws for the actuator	
	M10	26 Nm
	M8	16 Nm
Environmental conditions	Storage	IEC 60721-3-1
	Climatic conditions	Class 1K3
	Mechanical conditions	Class 1M2
	Temperature range	-20...60 °C
	Humidity	<95% r.h.
	Transport	IEC 60721-3-2
	Climatic conditions	Class 2K2
	Mechanical conditions	Class 2M2
	Temperature range	-20...70 °C
	Humidity	<95% r.h.
	Operation	IEC 60721-3-3
	Climatic conditions	Class 3K3
	Mechanical conditions	Class 3M3
	Temperature range	-20...+60 °C
	Humidity	<95% r.h.



Caution!
Condensation and formation of ice are not permitted!

Function

The actuators are of rugged design and have a gear train with only little backlash. Control and position feedback take place via a bus system (CAN). The bus cable is also used for powering the actuators.

The actuators are driven by stepper motors and can be positioned with a resolution of 0.1°.

The characteristics and settings (running time, direction of rotation, limit positions) of the actuators are determined by the controlling basic unit (for details, see LMV5... Basic Documentation P7550).

The running times of the associated controlling elements are varied by the basic unit (LMV5...) depending on the burner's control phase (e.g. startup phase: short running time; operation: long running time).

Dimensions

Dimensions in mm

SQM9...

