

Communication-capable globe valve actuator for 2-way and 3-way globe valves

- Actuating force 1000 N
- Nominal voltage AC/DC 24 V
- Nominal stroke 20 mm
- Communication via Modbus RTU (RS-485)
- Conversion of sensor signals


Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.2...28.8 V / DC 21.6...28.8 V
	Power consumption in operation	1.5 W
	Power consumption at rest	0.5 W
	Power consumption for wire sizing	3 VA
	Connection supply / control	Cable 1 m, 6 x 0.75 mm ²
Data for Modbus	Protocol	Modbus RTU (RS-485), not galvanically isolated
	Number of nodes	max. 32 (without repeater)
	Transmission formats	1-8-N-2, 1-8-N-1, 1-8-E-1, 1-8-O-1 Default: 1-8-N-2 (Start bits, Data bits, Parity, Stop bits)
	Baud rate	9600, 19 200, 38 400, 76 800, 115 200 Bd Default: 38 400 Bd
	Terminating resistor	120 Ohm, can be switched
	Parameterisation	with service tool ZTH EU Push-button-operated fast addressing 1 ... 16 possible
	Functional data	Actuating force
Position accuracy		5% absolute
Manual override		Gear disengagement with push-button, can be locked
Nominal stroke		20 mm
Actuating time		150 s / 20 mm
Variable actuating time		90...150 s / 20 mm
Override control		MAX (maximum position) = 100% MIN (minimum position) = 0%
Sound power level motor max.		45 dB(A)
Sound power level motor note		55 dB (A) @ 90 s running time
Position indication		Mechanical 5 ... 20 mm stroke
Safety	Protection class IEC/EN	III Safety extra-low voltage
	Degree of protection IEC/EN	IP54
	EMC	CE according to 2004/108/EC
	Certification IEC/EN	Certified according to IEC/EN 60730-1 and IEC/EN 60730-2-14
	Mode of operation	Type 1
	Rated impulse voltage supply / control	0.8 kV
	Control pollution degree	3
Ambient temperature	0...50 °C	
Non-operating temperature	-40...80 °C	
Ambient humidity	95% r.h., non-condensing	
Maintenance	Maintenance-free	
Weight	Weight approx.	1400 kg

Safety notes



- This actuator has been designed for application in stationary heating, ventilation and air-conditioning systems and is not allowed to be used outside the specified field of application, especially not in aircraft or in any other airborne means of transport.
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied with during installation.
- The switch for changing the direction of motion/the closing point may be adjusted only by authorised personnel. The direction of stroke is critical, particularly in connection with frost protection circuits.
- The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user.
- The cable must not be removed from the device.
- The device contains electrical and electronic components and is not allowed to be disposed of as household refuse. All locally valid regulations and requirements must be observed.

Product features

Mode of operation	The actuator is fitted with an integrated interface for Modbus RTU, receives its digital positioning signal from the superordinate Modbus-Master and returns the current status.
Converter for sensors	Connection option for a sensor (passive or active sensor or switching contact). In this way, the analogue sensor signal can be easily digitised and passed along to Modbus.
Adjustable-parameter actuators	<p>The factory settings cover the most common applications. Individual parameters can be altered with the BELIMO service tool MFT-P or with the service tool ZTH EU. The Modbus communication parameters (address, baud rate, ...) are set with the ZTH EU. Pressing push-button 3 while connecting the supply voltage resets the communication parameters to the factory setting.</p> <p>Fast addressing: Alternatively, the Modbus address can be set with the buttons in area 1 to 16. The value selected is added to the "Basic address" parameter and produces the effective Modbus address. With a basic address of 140, for example, the parameters for Modbus addresses between 141 and 156 can be set using fast addressing.</p>
Direct mounting	Simple direct mounting on the globe valve by means of form-fit hollow clamping jaws. The actuator can be rotated by 360° on the valve neck.
Manual override	Manual override with push-button possible - temporary, permanently. The gear is disengaged and the actuator decoupled for as long as the button is pressed / latched. The stroke can be adjusted by using a hexagon socket screw key (4 mm), which is inserted into the top of the actuator. The stroke spindle extends when the key is rotated clockwise.
High functional reliability	The actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.
Combination valve/actuator	Refer to the valve documentation for suitable valves, their permitted medium temperatures and closing pressures.
Position indication	The stroke is indicated mechanically on the bracket with tabs. The stroke range adjusts itself automatically during operation.
Home position	Setting ex-works: Actuator spindle is retracted. When valve-actuator combinations are shipped, the direction of motion is set in accordance with the closing point of the valve.
Direction of stroke switch	When actuated, the direction of stroke switch changes the running direction in normal operation.
Adaptation of stroke range	The first time the supply voltage is switched on, i.e. at the time of commissioning, the actuator carries out a stroke adaptation, which is when the operating range and position feedback adjust themselves to the mechanical stroke. Manual triggering of the adaptation can be carried out by pressing the "Adaptation" button or with the PC-Tool.

Modbus overview

Register			
No.	Adr	Register	
operation	1	0	Setpoint [%]
	2	1	Override control
	3	2	Command
	4	3	Actuator type
	5	4	Relative position [%]
	6	5	Absolute position [°] [mm]
	7	6	Relative volumetric flow [%] (only for VAV/EPIV)
	8	7	Absolute volumetric flow (pressure) [m ³ /h] [l/min] [Pa] (only for VAV/EPIV)
	9	8	Sensor value [mv] [Ω] [-]
Service	101	100	Series number 1st part
	102	101	Series number 2nd part
	103	102	Series number 4th part
	104	103	Firmware version (Modbus module)
	105	104	Malfunction and service information
	106	105	Min [%]
	107	106	Max [%]
	108	107	Sensor type
	109	108	Bus fail position

- Registers in Bold can be written
- Registers <100 (In operation) which can be written are non-permanent and should therefore be updated periodically
- Registers >100 which can be written are not non-permanent

Commands All data is arranged in a table and addressed by 1..n (register) or 0..n-1 (address). No distinction is made between data types (Discrete Inputs, Coils, Input Registers, Holding Registers). As a consequence, all data can be accessed with the two commands for Holding Register. The commands for Discrete Inputs and Input Registers can be used as an alternative.

Standard commands:

Read Holding Registers [3]

Write Single Register [6]

Optional commands:

Read Discrete Inputs [2]

Read Input Registers [4]

Write Multiple Registers [16]

Note regarding Read Discrete Inputs

The command reads one or more bits and can alternatively be used for register 105 (Malfunction and service information). The start address to be used is 1664.

Modbus register description

Register 1: Setpoint Setpoint for actuator setting or volumetric flow in hundredths of one percent, i.e. 0...10 000 corresponds to 0...100%

Register 2: Override control Overriding the setpoint with defined compulsions

Override control	
0	None
1	Open
2	Close
3	Min
5	Max

Register 3: Command Initiation of actuator functions for service and test; the register is reset automatically.

Command	
0	None
1	Adaptation
2	Test run
3	Synchronisation
4	Reset actuator malfunctions

Register 4: Actuator type Actuator type; the allocation may deviate from the basic category with some actuators.

Actuator type	
0	Actuator not connected / not known
1	Air/water actuators with/without safety function
2	Volumetric flow controller VAV / EPIV
3	Fire damper actuator

Register 5: Relative position Relative position in hundredths of one percent, i.e. 0 ... 10 000 correspond to 0 ... 100%

Register 6: Absolute position Absolute position
 0 ... 10 000 (65535 if not supported by the actuator)
 The unit depends on the device:
 [°] for actuators with rotary movement
 [mm] for actuators with linear movement

Register 7: Relative volumetric flow Relative volumetric flow in hundredths of one percent of Vnom, i.e. 0 ... 10 000 correspond to 0 ... 100%
 This value is available only for VAV controllers and EPIV devices (actuator type: 2).
 For all other types, 65535 will be entered.

Register 8: Absolute volumetric flow Absolute volumetric flow
 This value is available only for VAV controllers and EPIV devices (actuator type: 2).
 For all other types, 65535 will be entered.
 The unit depends on the device:
 [m³/h] for VAV controllers (or [Pa] for pressure applications)
 [l/min] for EPIV devices

Register 9: Sensor value Current sensor value; dependent on the setting in Register 108
 The unit depends on the sensor type: [mv] [Ω] [-]

Register 101, 103: Series number Each device has an unambiguous series number which is either impressed on or glued to the housing. The series number consists of 4 segments, although only parts 1, 2 and 4 are displayed on Modbus.
 Example: 00839-31324-064-008

Register 9	Register 10	Register 11
1st part	2nd part	4th part
00839	31234	008

Register 104: Firmware Version Firmware version of Modbus module (VX.XX)
 e.g. 101 V1.01

Modbus register description

Register 105: Malfunction and service information

The status information is split into messages about the actuator (malfunctions) and other service information.

	bit	Description
Malfunctions (low byte)	0	Utilisation too high
	1	Actuation path increased
	2	Mechanical overload
	3	–
	4	Safety-relevant malfunction (fire protection only)
	5	Damper mobility fault (fire protection only)
	6	Channel temperature too high (fire protection only)
Service (high byte)	7	Smoke detector tripped (fire protection only)
	8	Internal activity (test run, adaptation, ...)
	9	Gear disengagement active
	10	Bus monitoring triggered
	11	–
	12	–
	13	–
	14	–
	15	–

The malfunction bits can be reset with Register 3 (command 4) or with the Belimo PC-Tool. Malfunctions 0 and 4 cannot be reset.

Register 106: Min / Vmin setting

Minimum limit (position or volumetric flow) in hundredths of one percent, i.e. 0...10 000 correspond to 0...100%
Caution: Changing the setting may result in malfunctions.

Register 107: Max / Vmax setting

Minimum limit (position or volumetric flow) in hundredths of one percent, i.e. 2000...10 000 correspond to 20...100%
Caution: Changing the setting may result in malfunctions.

Register 108: Sensor type

Sensor type connected to the actuator; in the absence of sensor specification, the switching at the Y input will have the effect of a local compulsion.

Sensor type	
0	None
1	Active sensor (mV)
2	Passive sensor 1 k (Ω)
3	Passive sensor 1 ... 20 k (Ω)
4	Switching contact (0 / 1)

Note

After changing the sensor type, the actuator must always be restarted in order for correct sensor values to be read out.

Register 109: Bus fail position

Modbus communication is not monitored as standard. In the event of a breakdown in communication, the actuator retains the current setpoint. The bus monitoring controls the Modbus communication. If neither the setpoint (Register 1) nor the override control (Register 2) is renewed within 120 seconds, the actuator controls to the bus fail position (closed / open). Triggered bus monitoring is indicated in Register 105.

Bus fail position	
0	Last setpoint (no bus monitoring)
1	Rapid close if time is exceeded
2	Rapid open if time is exceeded

Accessories

	Description	Type
Service tools	Service tool, for MF/MP/Modbus/LonWorks actuators and VAV controllers	ZTH EU
	Belimo PC-Tool, software for adjustments and diagnostics	MFT-P

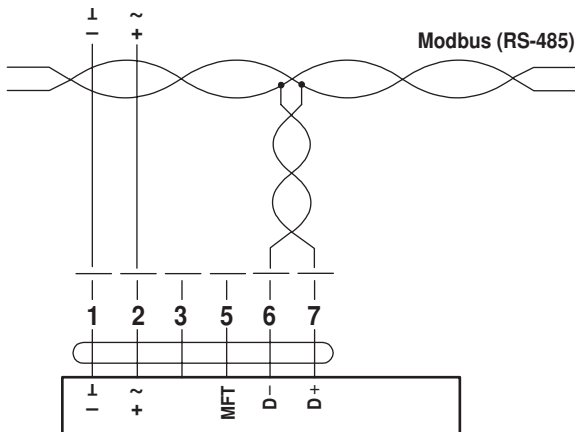
Electrical installation



- Notes**
- Connection via safety isolating transformer.
 - Direction of stroke switch factory setting: Actuator spindle retracted.

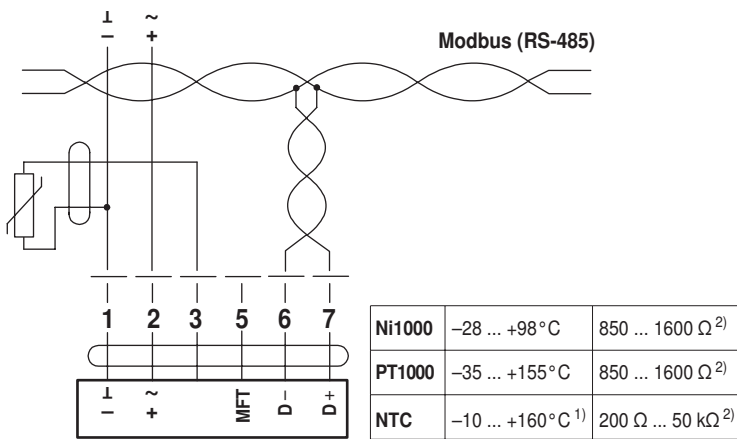
Wiring diagrams

Connection without sensor



Note
 Modbus signal assignment:
 $C_1 = D^- = A$
 $C_2 = D^+ = B$
 Communication and supply are not galvanically isolated.
 Connect earth signal for devices with one another.

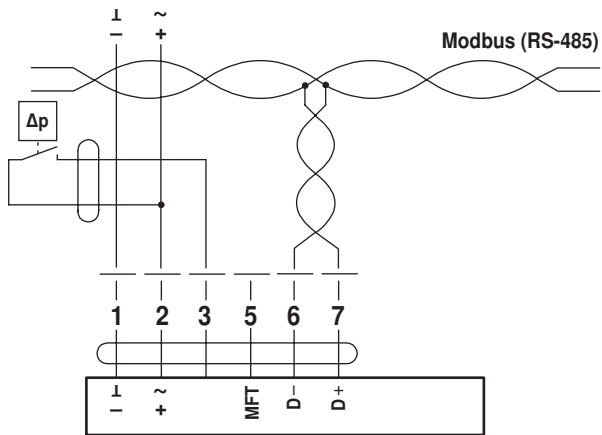
Connection with passive sensor, e.g. Pt1000, Ni1000, NTC



1) Depending on type
 2) Resolution 1 Ohm

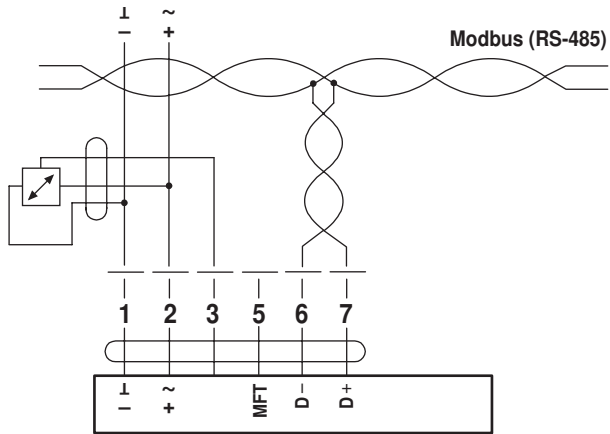
Electrical installation

Connection with switching contact, e.g. pressure control device



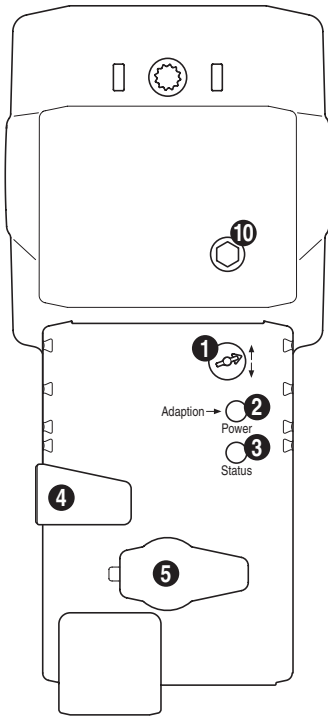
Switching contact requirements:
The switching contact must be able to switch a current of 16 mA at 24V accurately.

Connection with active sensor, e.g. 0 ... 10V @ 0 ... 50 °C



Possible voltage range:
0 ... 32 V (resolution 30 mV)

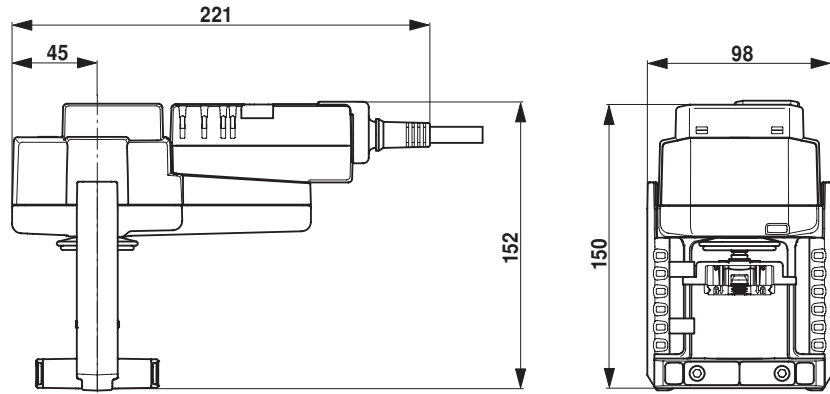
Operating controls and indicators



- ① **Direction of stroke switch**
Switching: Direction of stroke changes
- ② **Push-button and LED display green**
Off: No power supply or malfunction
Illuminated: In operation
Flashing: Address mode: Pulse according to set address (1...16)
When starting: Reset to factory setting (communication)
Press button: In standard mode: Triggers stroke adaption
In address mode: Confirmation of set address (1...16)
- ③ **Push-button and LED display yellow**
Off: Standard mode
Illuminated: Adaptation procedure active
Or: Actuator in address mode (LED display green flashing)
Flickering: Modbus communication active
Press button: In operation (>3s): Activate and deactivate address mode
In address mode: Address setting by pressing several times
When starting (>5s): Reset to factory setting (communication)
- ④ **Gear disengagement button**
Press button: Gear disengages, motor stops, manual override possible
Release button: Gear engages, standard mode
- ⑤ **Service plug**
For connecting the parameterisation and service tools
- ⑩ **Manual override**
Clockwise: Actuator spindle extends
Counterclockwise: Actuator spindle retracts

Dimensions [mm]

Dimensional diagrams



Further documentation

- Data sheets for globe valves
- Installation instructions for actuators and/or globe valves, respectively
- Notes for project planning for 2- and 3-way globe valves (hydraulic characteristic curves and circuits, installation instructions, commissioning, maintenance, etc.)
- Overview "Valve-actuator combinations"