SIEMENS 3<sup>191</sup>





# Room thermostats with KNX communications

RDG100KN RDG160KN

- For fan coil unit applications
- For universal applications
- For use with compressor in DX type equipment
- KNX bus communication (S-mode and LTE mode)
- · Backlit display
- 2P / PI / P control
- Outputs for on/off, PWM, 3-position or DC 0...10 V control
- Outputs for 3-speed, 1-speed, or DC (DC 0...10 V) fan
- 3 multifunctional inputs for keycard contact, external sensor, etc.
- Operating modes: Comfort, Economy and Protection
- · Automatic or manual fan speed control
- Automatic or manual heating / cooling changeover
- . Minimum and maximum limitation of room temperature setpoint
- Control depending on the room or the return air temperature
- Selectable relay output functions (RDG160KN)
- Adjustable commissioning and control parameters
- Commissioning with Synco ACS, ETS or via local HMI
- Integration into Synco
- Integration into Desigo via group addressing (ETS) or via individual addressing
- Integration into third-party system via group addressing (ETS)
- Operating voltage:

RDG100KN: AC 230 V RDG160KN: AC 24 V The RDG1...KN room thermostats are designed for use with the following types of system:

Fan coil units via ON/OFF or modulating / DC control outputs:

- 2-pipe system
- 2-pipe system with electric heater
- 2-pipe system and radiator / floor heating
- 4-pipe system
- 4-pipe system with electric heater (RDG100KN)
- 2-stage heating or cooling system

# **Chilled / heated ceilings (or radiators)** via ON/OFF or modulating / DC control outputs:

- · Chilled / heated ceiling
- Chilled / heated ceiling with electric heater
- Chilled / heated ceiling and radiator / floor heating
- Chilled / heated ceiling, 2-stage cooling or heating

### Compressor application via On/Off control (RDG160KN)

- · Compressors in DX-type equipment
- Compressors in DX-type equipment with electric heater
- · Compressors in DX-type equipment with Radiator
- 2-stage compressors in DX-type equipment for heating or cooling

# The RDG100KN controls ...

- One single or 3-speed fan
- One or two on/off / PWM / 3-position valve actuators
- · One valve actuator and one electric heater / Radiator

#### The RDG160KN controls ...

- One single, 3-speed or DC 0...10 V fan
- One or two on/off valve actuators / el. Heater / radiator with DC fan
- One or two DC valve actuators / el. Heater / radiator with DC fan
- One or two DC valve actuators / el. Heater / radiator with 1 / 3-speed fan
- One on/off valve actuator, one DC valve actuator with DC fan
- 1 or 2-stage compressor in DX-type equipment, with electric heater / radiator

#### Used in systems with:

- · Heating or cooling mode
- Automatic heating/cooling changeover
- Manual heating/cooling changeover
- Heating and cooling mode (e.g. 4-pipe system)

The room thermostats are delivered with a fixed set of applications.

The relevant application is selected and activated during commissioning using one of the following tools:

- Synco ACS
- ETS
- Local DIP switch and HMI

- Room temperature control via built-in temperature sensor or external room temperature / return air temperature sensor
- Changeover between heating and cooling mode (automatic via local sensor or bus, or manual)
- Selection of applications via DIP switches or commissioning tool (ACS, ETS)
- Select operating mode via operating mode button on the thermostat
- Parameters download with commissioning tool (ACS, ETS)
- Temporary Comfort mode extension
- Single speed, 3-speed or DC 0...10 V fan control (automatic or manual)
- Display of current room temperature or setpoint in °C and/or °F
- Minimum and maximum limitation of room temperature setpoint
- Button lock (automatic or manual)
- 3 multifunctional inputs, freely selectable for:
  - Operating mode switchover contact (keycard, window contact, etc.)
  - Sensor for automatic heating / cooling changeover
  - External room temperature or return air temperature sensor
  - Dewpoint sensor
  - Electric heater enable
  - Fault input
  - Monitor input for temperature sensor or switch status
  - Supply air temperature sensor (RDG160KN)
- Advanced fan control function, e.g. fan kick, fan start delay, selectable fan operation (enable, disable or depending on heating or cooling mode)
- Purge function together with 2-port valve in a 2-pipe changeover system
- · Reminder to clean fan filters
- Floor heating temperature limitation
- Minimum and maximum supply air temperature limitation (RDG160KN)
- Reload factory settings for commissioning and control parameters
- KNX bus (terminals CE+ and CE-) for communication with Synco or KNX compatible devices
- Display of outside temperature or time of day via KNX bus
- Time scheduling and central control of setpoints via KNX bus
- With a Synco RMB7xx controller, the energy demand signal of the thermostat is used to optimize energy supply
- Selectable relay function for switching external equipment (RDG160KN)

The thermostats support the following applications, which can be configured using the DIP switches at the rear of the unit or a commissioning tool.

# Remote configuration

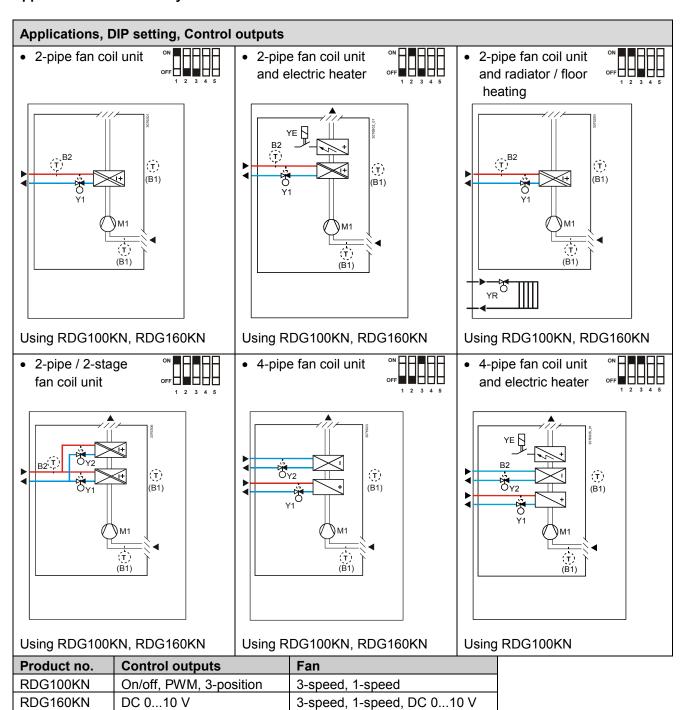
DIP switches 1...3 need to be set to OFF (remote configuration, factory setting) to select an application via commissioning tool.

Remote configuration, via commissioning tool (factory set)

- Synco ACS
- ETS



### Applications for fan coil systems

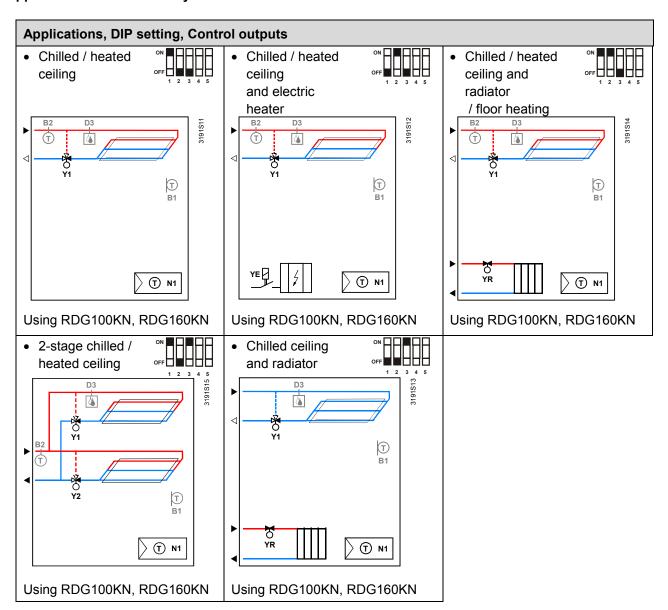


DC 0...10 V

RDG160KN

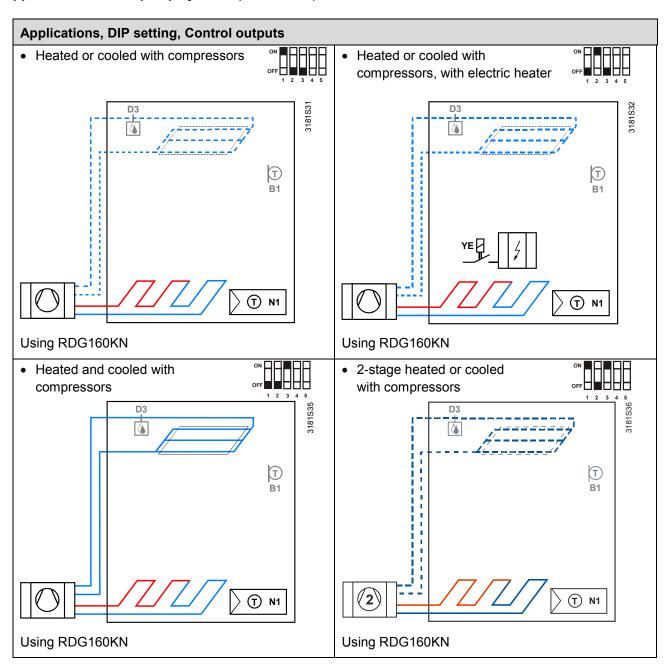
On/off

# **Applications for Universal systems**



Product no.	o. Control outputs		
RDG100KN	On/off, PWM, 3-position		
RDG160KN	On/off, DC 010 V		

# Applications for heat pump systems (RDG160KN)



Product no.	Control outputs	Fan	
RDG160KN	On/off , DC 010 V	Disabled, DC 010 V	

Key Y1 Heating or heating / cooling valve actuator

Y2 Cooling valve actuator

YE Electric heater

M1 1-speed or 3-speed fan

B1 Return air temperature sensor or external room temperature sensor (optional)

B2 Changeover sensor (optional)

# Notes RDG100KN

- Use P46 / P47 to change output from On / Off (factory setting) to PWM
- Use DIP switches 4 and 5 to change output from ON/OFF to 3-position

# RDG160KN

- Use P46 / P47 to change valve actuator output from DC (factory setting) to On / Off
- Use DIP switch 4 to change fan output from DC (factory setting) to 3-speed

Product no.	Stock no.	Features	Features						
		Operating voltage	Number	of control	outputs		Fan		Backlit LCD
			On/Off	PWM	3-pos.	DC	3-stage	DC	
RDG100KN	S55770-T163	AC 230 V	3 <sup>1)</sup>	2 1)	2 1)		✓		✓
RDG160KN	S55770-T297	AC 24 V	2 <sup>2)</sup>			2 2)		✓	✓
						2 2)	<b>√</b> <sup>3)</sup>		

- 1) Selectable: On/Off, PWM or 3-position (triac outputs)
- 2) Either On/Off or DC control signal
- 3) 3-speed fan selectable only with DC outputs

# **Equipment combinations**

	Description		Product no.	Data sheet
	Cable temperature or changeover sensor	<b>O</b> "	QAH11.1	1840
	Room temperature sensor		QAA32	1747
	Condensation motion		QXA2601 / QXA2602 / QXA2603 / QXA2604	3302
On / off actuators	Electromotoric ON/OFF actuator		SFA21	4863
	Electromotoric ON/OFF valve and actuator (only available in AP, UAE, SA and IN)		MVI / MXI	4867
	Zone valve actuator (only available in AP, UAE, SA and IN)		SUA	4832
On / off and PWM actuators *)	Thermal actuator (for radiator valves)		STA23 STA21 **)	4884 4893 **)
	Thermal actuator (for small valves 2.5 mm)	Ĵ	STP23 STP21 **)	4884 4893 **)

- \*) With PWM control, it is not possible to ensure exact parallel running of more than one thermal actuator. If several fan-coil systems are controlled by the same room thermostat, preference should be given to motorized actuators with ON/OFF or 3-position control.
- \*\*) Not sold any more

# 3-position actuators

Electrical actuator, 3-position (for radiator valves)	SSA31	4893
Electrical actuator, 3-position (for small valves 2.5 mm)	SSP31	4864
Electrical actuator, 3-position (for small valves 5.5 mm)	SSB31	4891
Electrical actuator, 3-position (for small valve 5,5 mm)	SSD31	4861
Electromotoric actuator, 3-position (for valves 5.5 mm)	SQS35	4573

# DC 0...10 V actuators

Electrical actuator, DC 010 V (for radiator valves)		SSA61	4893
Electrical actuator, DC 010 V		SSC61	4895
(for 2- and 3-port valves / VP45)	3	33001	4090
Electrical actuator, DC 010 V		SSP61	4864
(for small valves 2.5 mm)	-33	33F01	4004
Electrical actuator, DC 010 V		CCDC4	4004
(for small valves 5.5 mm)	3333	SSB61	4891
Electrical actuator, DC 010 V		CCDC4	4004
(for CombiValves VPI45)		SSD61	4861
Electromotoric actuator, DC 010 V		COCCE	4570
(for valves 5.5 mm)		SQS65	4573
Electrothermal actuator.	100		
AC 24 V, NC, DC 010 V, 1 m	1	STA63	4884
			+
Electrothermal actuator,		STP63	4884
AC 24 V, NO, DC 010 V, 1 m	ALT: WILL	011 00	+004
·		·	

#### **Accessories**

Description	Product no. / stock no.	Data sheet
KNX Power supply 160 mA (Siemens BT LV)	5WG1 125-1AB02	
KNX Power supply 320 mA (Siemens BT LV)	5WG1 125-1AB12	
KNX Power supply 640 mA (Siemens BT LV)	5WG1 125-1AB22	

# Mechanical design

The room thermostat consists of 2 parts:

- Plastic housing with electronics, operating elements and room temperature sensor
- Mounting plate with the screw terminals

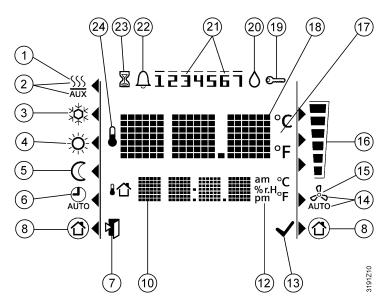
The housing engages in the mounting plate and is secured with 2 screws.

# **Operation and settings**



- 1) Operating mode button / Esc
- 2) Fan mode button / Ok
- Rotary knob to adjust setpoints and parameters

# Display

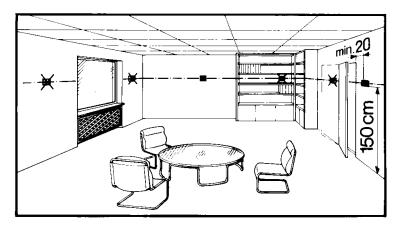


#	Symbol	Description	#	Symbol	Description		
1	<u>sss</u>	Heating mode	14	O TUA	Automatic fan		
2	SSS AUX	Heating mode, electric heater active	15	S.00	Manual fan		
3	***	Cooling mode					Fan speed 1
4	Ŏ.	Comfort	16		Fan speed		Fan speed 2
5	C	Economy					Fan speed 3
6	AUTO	Auto Timer mode according to schedule (via KNX)	17	°C °F	Degrees Celsius Degrees Fahrenheit		
8		Protection mode	18	°C °F	Digits for room temperature and setpoint displa		
9	4	Escape	19		Button lock		
10	am pm	Additional user information, like out- door temperature & or time of day from KNX bus. Selectable via parameters	20	٥	Condensation in room (dewpoint sensor active		n (dewpoint sensor active)
12	am pm	Morning: 12-hour format Afternoon: 12-hour format	21	 1234567	Weekday 17 from KNX bus 1 = Monday / 7 = Sunday		
13	<b>~</b>	Confirmation of parameters	22	Û	Fault		
			23	M	Temporary timer function; visible when operating mode is temporarily extended (extended presence or absence)		
			24	ı	Indicates that room temperature is displayed		

See the "Reference documentation", page 16 for information on how to engineer the KNX bus (topology, bus repeaters, etc.) and how to select and dimension connecting cables for supply voltage and field devices.

# Mounting and installation

Do not mount on a wall in niches or bookshelves, behind curtains, above or near heat sources, or exposed to direct solar radiation. Mount about 1.5 m above the floor.



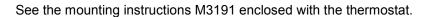
# Mounting



• Mount the room thermostat on a clean, dry indoor place without direct airflow from a heating / cooling device, and not exposed to drips or splash water.

# Wiring





- Comply with local regulations to wire, fuse and earth the thermostat.
- Properly size the cables to the thermostat, fan and valve actuators for AC 230 V mains voltage
- Use only valve actuators rated for AC 230 V
- The AC 230 V mains supply line must have an external fuse or circuit breaker with a rated current of no more than 10 A.
- Isolate the cables of input D1-GND for 230 V if the conduit box carries AC 230 V mains voltage.
- X1-M,X2-M or D1-GND: several switches (e.g. summer/winter switch) may be connected in parallel. Consider overall maximum contact sensing current for switch rating.
- Inputs X1-M and X2-M carry mains potential (RDG100KN only).
   Sensor cables must be suited for AC 230 V mains voltage
- Selectable relay function (RDG160KN): Follow instructions in P3191 to connect external equipment to the relay outputs.
- Isolate the cables of KNX communication input CE+ / CE- for 230 V if the conduit box carries AC 230 V mains voltage.
- No cables provided with a metal sheath.
- Disconnect from supply before removing from the mounting plate.



#### **Applications**

The room thermostats are delivered with a fixed set of applications.

Select and activate the relevant application during commissioning using one of the following tools:

- Local DIP switch and HMI
- Synco ACS
- ETS

Set the DIP switches before snapping the thermostat to the mounting plate, if you want to select an application via **DIP switches**.

All DIP switches need to be set to "OFF" ("remote configuration"), if you want to select an application via **commissioning tool**.

After power is applied, the thermostat resets and all LCD segments flash, indicating that the reset was correct. After the reset, which takes about 3 seconds, the thermostat is ready for commissioning by qualified HVAC staff.

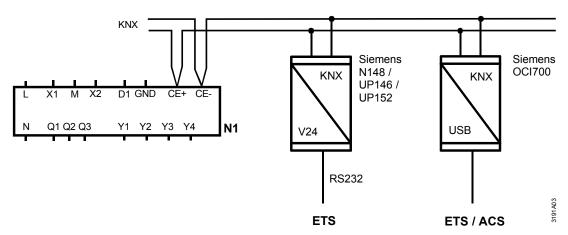
If all DIP switches are OFF, the display reads "NO APPL" to indicate that application commissioning via a tool is required.

Note

Each time the application is changed, the thermostat reloads the factory setting for all control parameters, except for KNX device and zone addresses!

#### **Connect tool**

Connect the Synco ACS or ETS tools to the KNX bus cable at any point for commissioning:



ACS and ETS require an interface:

- RS232 KNX interface (e.g. Siemens N148 / UP146 / UP152)
- OCI700 USB- KNX interface

Note An external KNX bus power supply is required if an RDG1...KN is connected directly to a tool (ACS or ETS) via KNX interface.

### **Control parameters**

The thermostat's control parameters can be set to ensure optimum performance of the entire system (see basic documentation P3191).

The parameters can be adjusted using

- Local HMI
- Synco ACS
- ETS

## Control sequence

• The control sequence may need to be set via parameter P01 depending on the application. The factory setting is as follows:

Application	Factory setting P01
2-pipe and chilled / heated ceiling, and 2-stage	1 = Cooling only
4-pipe, chilled ceiling and radiator	4 = Heating and cooling

#### Calibrate sensor

 Recalibrate the temperature sensor if the room temperature displayed on the thermostat does not match the room temperature measured (after min. 1 hour of operation). To do this, change parameter P05.

# Setpoint and range limitation

 We recommend to review the setpoints and setpoint ranges (parameters P08...P12) and change them as needed to achieve maximum comfort and save energy.

# **Programming mode**

The programming mode helps identify the thermostat in the KNX network during commissioning.

Press the left and right buttons simultaneously for 6 sec to activate programming mode, which is indicated on the display with "PrO9".

Programming mode remains active until thermostat identification is complete.

# Assign KNX group addresses

Use ETS to assign the KNX group addresses of the RDG communication objects.

# **KNX** serial number

Each device has a unique KNX serial number inside the plastic housing. An additional sticker with the same KNX serial number is enclosed in the packaging box. This sticker is intended for installers for documentation purposes.

# **Disposal**



This device is classified as waste electronic equipment under European Directive 2002/96/EC (WEEE) and may not be disposed of as unsorted municipal waste. Adhere to all relevant national laws.

Regarding disposal, use the systems setup for collecting electronic waste. Observe all local and applicable laws.

#### RDG100KN

$\triangle$	Power	supply
-------------	-------	--------

Frequency
Power consumption

50/60 Hz Max. 15 VA / 2 W

AC 230 V

Outputs

Fan control Q1, Q2, Q3 - N

Note!

AC 230 V, 5 mA...5(4) A



Fans must NOT be connected in parallel!

Connect one fan directly, for additional fans, one relay for each speed.

Control outputs Solid state (Triac) Y1, Y2, Y3, Y4-N AC 230 V, 8mA...1 A

Inputs

Multifunctional inputs

Rated voltage

X1-M / X2-M

Temperature sensor input

Type QAH11.1 (NTC)
Temperature range 0...49 °C
Cable length Max. 80 m

Digital input

Operating action

Contact sensing

Parallel connection of several
thermostats for one switch
Insulation against mains

Selectable (NO/NC)

DC 0...5 V, max. 5 mA

Max. 20 thermostats per
switch. **Do not mix with D1!**N/A, mains potential

D1-GND

Operating action Selectable (NO/NC)
Contact sensing SELV DC 6...15 V, 3...6 mA
Parallel connection of several Max. 20 thermostats per

Parallel connection of several thermostats for one switch

Do not mix with X1 / X2!

switch.

Insulation against mains

3.75 kV, reinforced insulation

Function of inputs

External temperature sensor, heating/cooling
changeover sensor, operating mode switchover
contact, dewpoint monitor contact, enable electric
heater contact, fault contact, monitoring input

13 / 20

# RDG160KN

RDG160KN				
Power supply	Rated voltage DC 24 V : Make sure to connect G	to + and G0 to	AC 24 V - DC 24 V	
	Frequency	to : and co to	50/60 Hz	
	Power consumption		Max. 5 VA / 2 W	
Outputs	ECM fan control Y50 - G0		SELV DC 010 V, Max. ±2 mA	
	3-speed fan control, external equipment			
	L - Q1 / Q2 / Q3 - N		AC 24230 V, 5 mA5(4) A	
(stop) Note!	Fans must NOT be connected in	•		
$\smile$	Connect one fan directly, for additi			
	Actuator control Y10 - G0 / Y20 - G0 (	G)	SELV DC 010 V, Max. ±1 mA	
Inputs	Multifunctional inputs		SELV	
	X1-M / X2-M Temperature sensor input			
	Type		QAH11.1 (NTC)	
	Temperature range		049 °C	
	Cable length		Max. 80 m	
	Digital input			
	Operating action		Selectable (NO/NC)	
	Contact sensing		DC 05 V, max. 5 mA	
	Parallel connection of		Max. 20 thermostats per	
	thermostats for one s D1-GND	witch	switch	
	Operating action		Selectable (NO/NC)	
	Contact sensing		DC 615 V, 36 mA	
	Parallel connection of		Max. 20 thermostats per	
	thermostats for one s	witch	switch.	
	Function of inputs	hooting/oooling	Selectable X1: P38	
	External room temperature sensor changeover sensor, operating mod	•	X2: P40	
	contact, dewpoint monitor contact,		D1: P42	
	heater contact, fault contact, moni		- · · · · -	
	supply air temperature			
RDG100KN, RDG160KN				
KNX bus	Interface type		KNX, TP1-64	
	•		(electrically isolated)	
	Bus current		20 mA	
	Bus topology: See KNX manual (refer	ence document	ation, see below)	
Operational data	Switching differential, adjustable			
	Heating mode	(P30)	2 K (0.56 K)	
	Cooling mode	(P31)	1 K (0.56 K)	
	Setpoint setting and setpoint range			
	Comfort mode      Comfort mode	(P08)	21 °C (540 °C)	
	© Economy	(P11-P12)	15 °C/30 °C (OFF, 540 °C)	
	•	,	, ,	
	① Protection	(P65-P66)	8 °C/OFF (OFF, 540 °C)	
	Multifunctional inputs X1 / X2 / D1	(500)	Selectable (08)	
	Input X1 default value	(P38)	1 (Ext. temperature sensor,	
			room or return air)	
	Input X2 default value	, ,	0 (no function)	
	Input D1 default value	(P42)	3 (Operating mode switchover)	
	Built-in room temperature sensor			
	Measuring range		049 °C	
	Accuracy at 25 °C		< ± 0.5 K	
	Temperature calibration range		± 3.0 K	
44.400				

	Settings and display resolution	
	Setpoints	0.5 °C
	Current temperature value displayed	0.5 °C
Environmental conditions	Operation	IEC 721-3-3
	Climatic conditions	Class 3K5
	Temperature	050 °C
	Humidity	<95% r.h.
	Transport	IEC 721-3-2
	Climatic conditions	Class 2K3
	Temperature	−2560 °C
	Humidity	<95% r.h.
	Mechanical conditions	Class 2M2
	Storage	IEC 721-3-1
	Climatic conditions	Class 1K3
	Temperature	-2560 °C
	Humidity	<95% r.h.
Standards and directives	<b>C</b> € conformity	
	EMC directive	2004/108/EC
	Low-voltage directive	2006/95/EC
	C-tick conformity to EMC emission standard	AS/NZS 61000.6.3: 2007
	RoHS Reduction of hazardous substances	2002/95/EC
	Product standards	
	Automatic electrical controls for household and	EN 60730-1
	similar use	
	Special requirements for temperature-dependent	EN 60730-2-9
	controls	
	Electronic control type	2.B (micro-disconnection on operation)
	Home and Building Electronic Systems	EN 50090-2-2
	Electromagnetic compatibility	
	Emissions (residential)	IEC/EN 61000-6-3
	Immunity (industrial and residential)	IEC/EN 61000-6-2
	Safety class	II as per EN 60730
	Pollution class	Normal
	Degree of protection of housing	IP30 as per EN 60529
	Dogico of protocolor of modeling	00 40 por 211 00020
General	Connection terminals	Solid wires or stranded wires
		with wire end sleeves
		1 x 0.42.5 mm <sup>2</sup>
		or 2 x 0.41.5 mm <sup>2</sup>
	Housing front color	RAL 9003 white
	Weight without / with packaging RDG100KN	0.270 kg / 0.380 kg
	RDG160KN	

Reference documentation Handbook for Home and Building Control - Basic Principles

(www.knx.org/uk/news-press/publications/publications/)

CE1P3127 Communication via the KNX bus for Synco 700, 900 and RXB/RXL Synco

Basic documentation

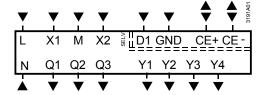
CM1Y9775 Desigo RXB integration - S-mode Desigo

CM1Y9776 Desigo RXB / RXL integration - individual addressing

CM1Y9777 Third-party integration CM1Y9778 Synco integration CM1Y9779 Working with ETS

#### **Connection terminals**

# RDG100KN



L, N	Operating voltage AC 230 V	(RDG100KN)
G, G0	Operating voltage AC 24 V	(RDG160KN)
L	Feed for relays AC 24230 V	(RDG160KN)
X1 X2	Multifunctional input for temperatu	re cencor

Multifunctional input for temperature sensor (e.g. QAH11.1) or potential-free switch

Factory setting:

- X1 = External temperature sensor

-X2 = No function

(function can be selected via parameters P38 / P40).

Measuring neutral for sensors and switches M D1, GND Multifunctional input for potential-free switch

Factory setting: Operating mode switchover contact (function can be selected via parameter P42).

Q1 Control output fan speed "low" AC 230 V Control output fan speed "medium" AC 230 V Q2

Control output fan speed "high" AC 230 V Q1...Q3 Also for special functions AC 24...230 V (RDG160KN) Y1...Y4 Control outputs "Valve" AC 230 V (RDG100KN)

("N/O" triac, for normally closed valves),

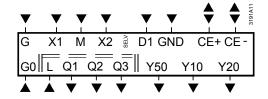
output for electric heater via external relay

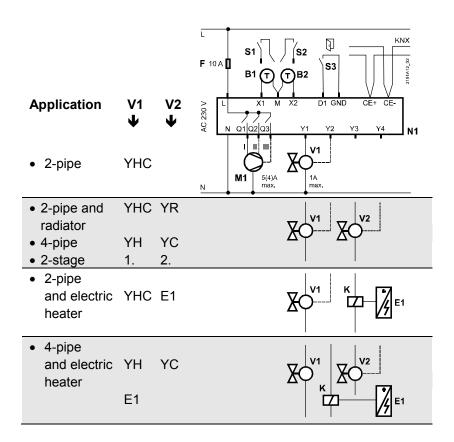
Y10, Y20 Control outputs "Valve" DC 0...10 V (RDG160KN) Y50 Control output "Fan" DC 0...10 V (RDG160KN)

CE+ KNX data + CE-KNX data -

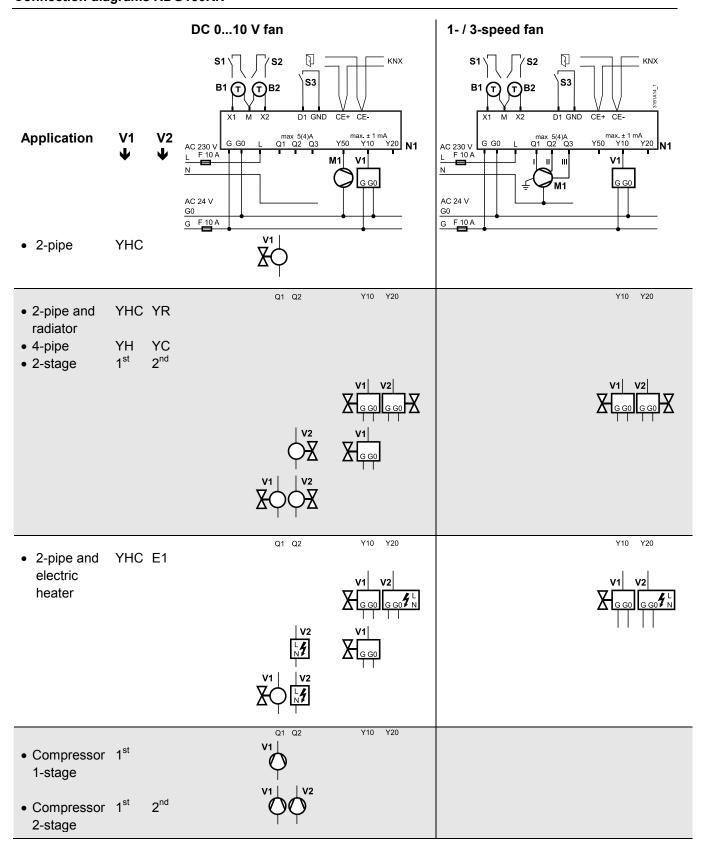
Q3

#### RDG160KN





N1	Room thermostat RDG100KN	M1	1- or 3-speed fan
F	External fuse	V1, V2	Valve actuators:
S1, S2	Switch (keycard, window contact,		On/Off or PWM, 3-position,
	presence detector, etc.)		heating, cooling, radiator, heating /
S3	Switch at SELV input		cooling,
	(keycard, window contact)		1st or 2nd stage
B1, B2	Temperature sensor (return air tempe-	E1	Electric heater
	rature, external room temperature,	K	Relay
	changeover sensor, etc.)	ΥH	Heating valve actuator
CE+	KNX data +	YC	Cooling valve actuator
CE-	KNX data –	YHC	Heating / cooling valve actuator
		YR	Radiator valve actuator
		E1	Electric heater with relay / contactor Y
		1 <sup>st</sup> / 2 <sup>nd</sup>	1 <sup>st</sup> / 2 <sup>nd</sup> stage



N1 Room thermostat RDG160KN

F External fuse

S1...S3 Switch (keycard, window contact,

presence detector, etc.)
B1, B2 Temperature sensor (return air tempe-

rature, external room temperature,

changeover sensor, etc.)

CE+ KNX data +

CE- KNX data -

M1 1- or 3-speed fan, DC 0...10 V fan

V1, V2 Valve actuators:

On/Off or PWM, 3-position, DC 0...10 V,

heating, cooling, radiator,

heating / cooling,

1st or 2nd stage

YH Heating valve actuator YC Cooling valve actuator

YHC Heating / cooling valve actuator

YR Radiator valve actuator

1<sup>st</sup> / 2<sup>nd</sup> 1<sup>st</sup> / 2<sup>nd</sup> stage

# **Dimensions**

#### Dimensions in mm

